

## ABSTRACT

An ornamental glass object and method of fabrication (20) includes three separate glass elements which are combined in three separate heating operations. A foundation of base glass (22) is formed and partially melted at a high temperature smoothing the edges. Stringer glass (26) and chip glass (28) are combined to form a pattern (30) which is melted at a second intermediate temperature to fuse all elements of the pattern (30) together. Fused pattern (30) is then combined with melted base glass (22) and the combination heated at a third low temperature to bond pattern (30) to base glass (22).